

Removal and Installation

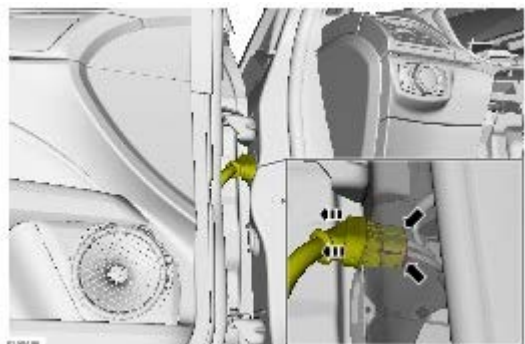
Removal

NOTE: Removal steps in this procedure may contain installation details.

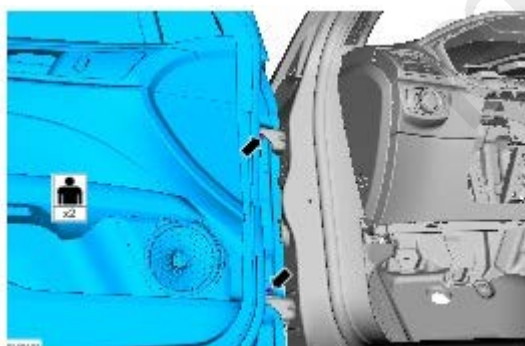
1. Torque: 25 Nm



- 2.



3. Torque: 30 Nm



Installation

1. To install, reverse the removal procedure.
2. **NOTE:** This step is only necessary when installing a new component.
Check the alignment and correct if necessary.

Refer to: [Front Door Alignment](#) (501-03 Body Closures, General Procedures).